

VisulexT 2100 Series Non-Illuminated Wall Module



Installation Instructions

These instructions can be read in 3 minutes. Doing so will ultimately save time and insure a successful installation.

Your Visulex product is shipped with a clear, protective film. Try and keep this in place until installation is complete, as this will prevent possible damage to product finish.

Components List

Parts supplied:	Qty.
Visulex Module	1
Clear Plastic Cover	As Required
Aluminum Mounting Angle (Square, Radius, Bevel Shapes), or Wood Mounting Cleat (Contour Shape)	2
#8x 5/8" Philips Flat Head Screw	4
9/64" Diameter Drill Bit	1
Bottle Brilliantize Cleaner	1
Suction Cup Tool (SCT)	1

Installing Mounting Angles/Cleats

Step 1 *Aluminum Angles* have been provided with mounting holes in one flange. With this flange against the mounting surface, locate one angle where the TOP of the module is to occur. Assure the angle is oriented as shown and is level. Anchor as required. *Wood Mounting Cleats* have a modified surface along one edge. Orient as shown, pre-drill and anchor as necessary.

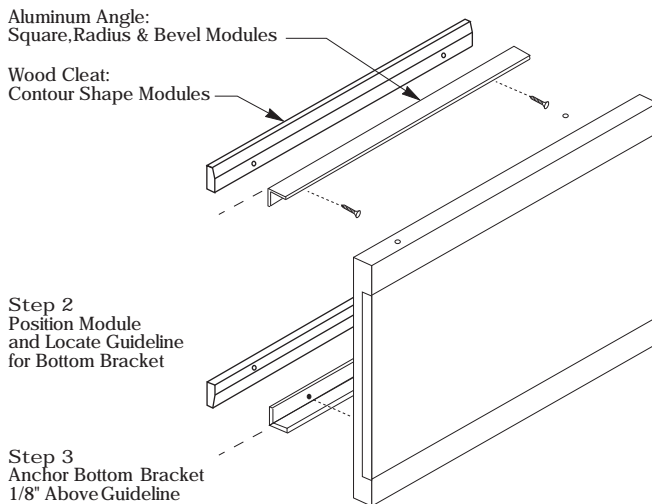
Step 2 Rest the module temporarily on the TOP angle/cleat. Place a guideline onto the wall along the bottom edge of the module. Masking tape can be used to avoid marking the surface. Remove the module.

Step 3 Position the BOTTOM angle/cleat approximately 1/8" above the guideline. Orient properly and anchor as required.

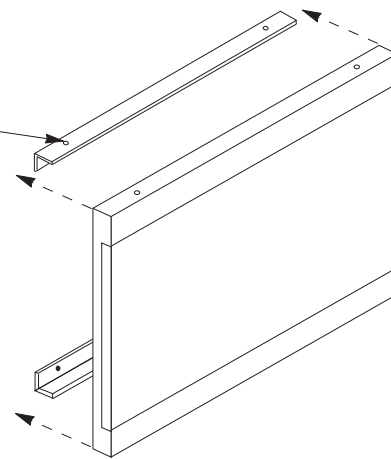
Continue with Step 4 on opposite page.

NOTE: Mounting Angles or Wood Cleats are attached to mounting surface using appropriate mechanical fasteners. These fasteners are not provided due to varying surface conditions. There are many types of suitable fasteners (see Fastener Suggestions below). Always follow manufacturer's suggestions when using these fasteners.

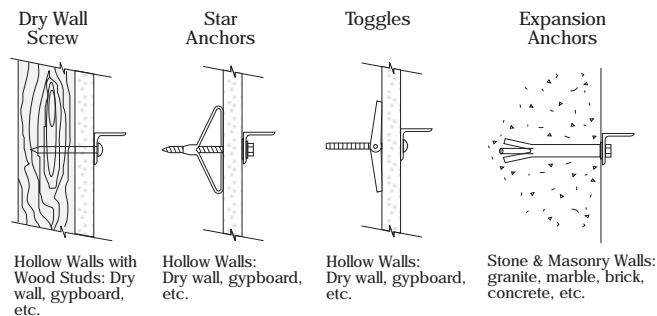
Step 1
Anchor Top Mounting Bracket.
You will have either a Wooden or Aluminum bracket - not both.



Step 4
Mark Holes Top and Bottom Using Visulex as Template



Fastener Suggestions



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Attaching Visulex to Mounting Brackets

Step 4 Reposition module over angles/cleats. Press firmly toward the mounting surface. Mark *Aluminum Angles* using holes in module's top and bottom return faces as guides then remove module. Mark the *Wood Mounting Cleats* using an awl, nail or similarly sharp object then continue to Step 6.

Step 5 Drill holes through the *Aluminum Angles* at points marked using the 9/64" drill bit provided. No less than two holes should be drilled in both top and bottom angles.

Step 6 Secure the Visulex module to the angles/cleats using phillips head screws provided. A long-handled screwdriver is recommended to ease screw installation.

Inserting Clear Plastic Cover

Step 7 Attach Suction Cup Tool (SCT) to face of Clear Plastic Cover. Press center of Suction Cup to achieve a vacuum-type bond.

Step 8 Lift upward, inserting cover into the top channel. Then push inward until the bottom of the cover falls into bottom channel.

Step 9 To release the SCT from the Sign insert, compress the two protruding 'nibs' at the base of the cup.

Cleaning Clear Plastic Cover

The Visulex Cover is coated with a scratch and abrasion resistant coating. The recommended cleaning solution is called *Brilliance* which is a spray applied antistatic cleaner and polish designed for acrylic surfaces. When used with a soft lint free cloth, it will help resist finger markings while preventing build up of dust and dirt. A container has been supplied with the product. When supply is exhausted, it may be replaced by a local acrylic supplier. **NOTE:** Always follow product instructions.

NOTE: *Strong, ammonia based window cleaners and other solvents are not recommended and may damage the plastic.*

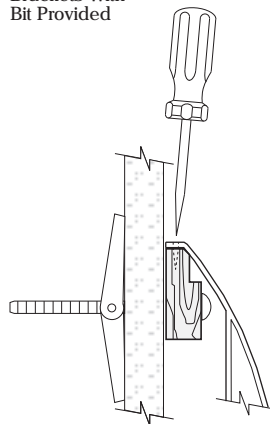
Should the cover become damaged, a replacement can be ordered by contacting a local APCO Representative or by calling (404) 688-9000.

Cleaning Module Surfaces

The Visulex module, or housing, is molded of a durable, seamless fiberglass and coated with an automotive grade finish. Occasional cleaning with a mild solution of soap and water will keep your Visulex looking its best for years to come.

Step 4
Pilot Holes in
Wood Cleats
With Awl

Step 5
Drill Holes in
Aluminum
Brackets With
Bit Provided

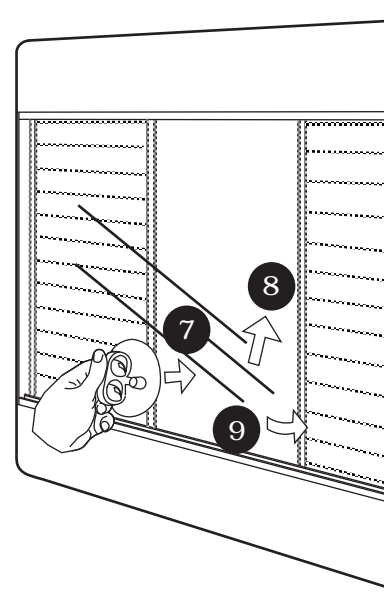


Contour Module



Step 6
Secure
Visulex Using
Long Handled
Screwdriver

Square, Radius & Bevel Modules



Need Help? Have Questions?

Should you have questions or need further information/explanation on any point, write or telephone your local APCO representative or contact your factory Customer Service Representative at (404) 688-9000.