

SignPanel^E

For 50mm(2") & 100mm(4") Panel Thickness

Assembly, Installation & Maintenance Instructions

These instructions pertain to all 50mm(2") and 100mm(4") Posts.

Handling

Do not remove protective film from sign faces until Installation is complete.

To avoid possible damage to the message bars or panels, DO NOT lay one on top of another without protective interweaving. It is preferable to lay all contents on furniture pads, carpet or corrugated board.

Preparation

Arrange each sign in the order that the message bars/panels should appear, top to bottom, including any blanks and Interlocking Spacers.

Assembly

1. Using the 3/16" hex wrench provided, remove Stop Blocks by loosening the set screw and sliding out the bottom of each post. Lay posts horizontally or stand posts upside down on a protected surface. (Fig. 1)
2. Align sign panel assembly (upside down) with post pockets and slide together. (Fig. 2)
3. Once all components are inserted and fully seated against post caps, re-insert the Stop Block and slide firmly against the bottom of the Sign Panel. (Fig. 3) Tighten the Stop Block screws securely using the 3/16" hex wrench.*

Important Note: When Post Mounting feet are used with the Post Fillers, reverse the assembly procedure. Remove the Post Caps, install the mounting feet. Post Pocket Fillers, Bars/Panels, Spacers and Trim slide into the post pocket from the top of the post. Replace post caps.

*For "Fixed Panel" assembly, Post Fillers are used in addition to the Stop Block. Fillers are inserted before the Stop Block. Caution: Once this is done and sign posts are embedded in concrete, additional SignPanels cannot be added.

Installation



Below Grade

Due to widely varying site conditions, installation techniques must be determined on an individual basis. Concrete footings should be specified by qualified persons, based upon local codes and geographic practices, such as frost lines, soil conditions, wind load regulations, etc.

When setting sign assembly directly into earth, do not use force to drive the posts into position, as this is unnecessary and could result in damage to the post caps, alignment, etc. Assure that mounting holes are the correct depth prior to implanting the posts.

NOTE: To protect the sign finish from unwanted concrete splatters, mask posts as necessary prior to pouring footings.
Helpful Hint:

As concrete footings are being poured, the unit should be leveled, squared and plumbed. This is important so that future changing or adding sign panels will be possible.

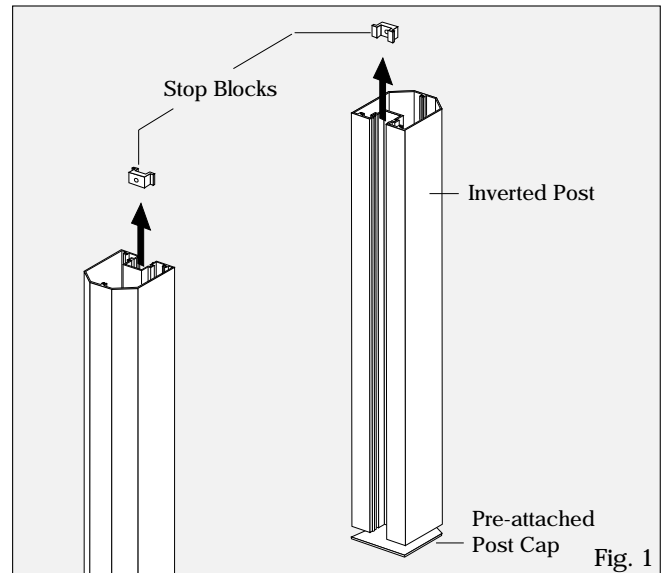


Fig. 1

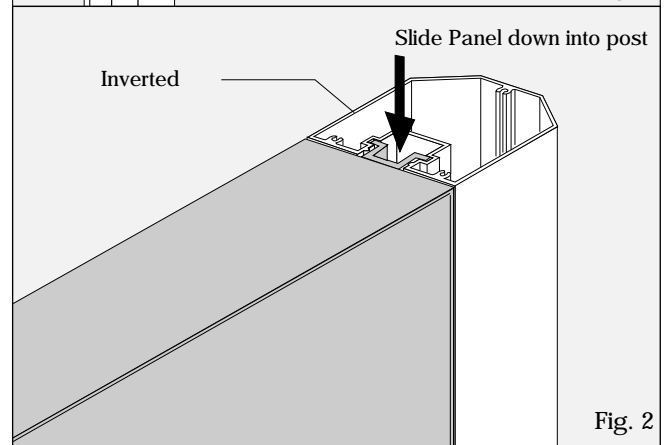


Fig. 2

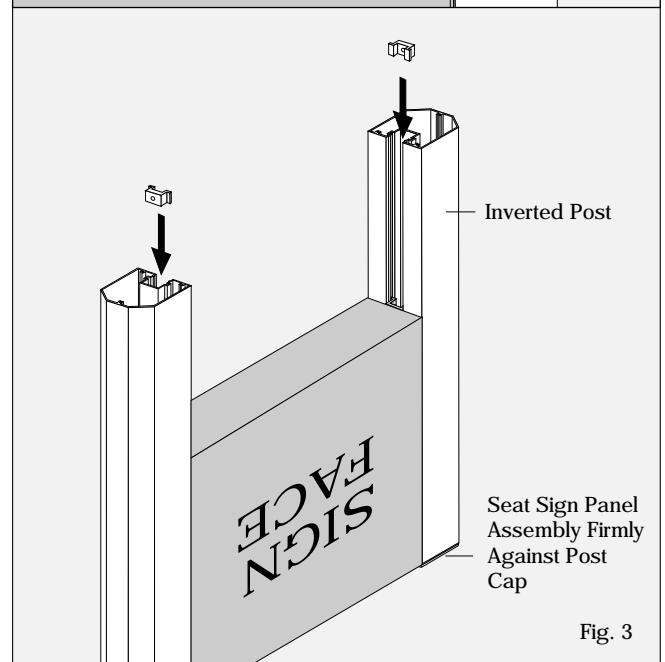


Fig. 3